

ENERGY EFFICIENCY

Thermal insulation:

U_w = 1,47 W/m²k*

Profile U_f = 2,65 W/m²k

Based on EN10077-02 Single-leaf 1200x2400mm balcony door

Glass U_g = 1,0 W/m²K /ψ_g = 0,053 (W/mk)

Estimated acoustic performance up to R_w 41 dB

Window size: 1.23m x 1.45m with acoustic laminated glass of 4+4.1A/CAM/4+4.1A

TEST RESULTS

Protection against atmospheric agents

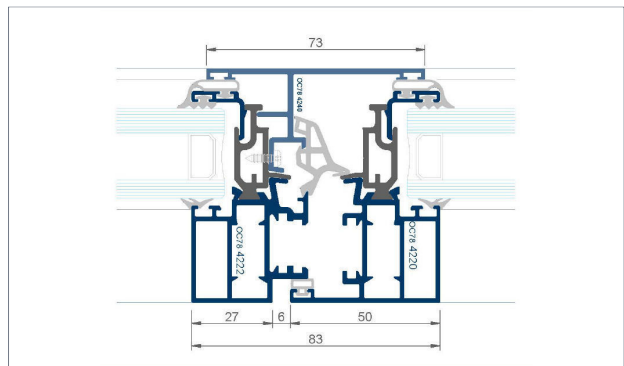
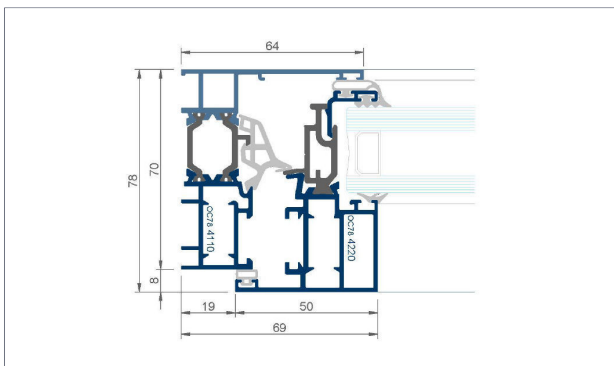
Air permeability: **4**

Water tightness: **E750**

Wind resistance: **Window C5 - Balcony door C1**

Results of official tests performed on ENSATEC laboratory, document N°250711 and on the basis of Annex of the law EN 14351 1:2006+A2:2016.

SIDE & CENTRAL CROSS-SECTION



FRAME

Width: 70mm (corte perimetral)

Thermal break: 24mm

Profile thickness: 1,5 mm

SASH

Width: 66 mm

Thermal break: 32mm

Profile thickness: 1,4mm / 1,5mm

Glass thickness: 20mm mín / 30mm máx.

Maximum weight: 160 Kg OB

Maximum dimension permitted:

Consult at technical office

FITTINGS

Tilt and turn and hidden

Projecting and hinged

Motorized system (door frame)

GASKETS AND SEALING

EPDM perimetral gaskets at leaf

EPDM perimetral frame central gaskets

OPENING POSSIBILITIES

Casement

Tilt and turn

Projecting

Hinged

Fixed panel

STRUCTURES

Doors

Windows

All components of the **Thermia OC78 LUMIA** systems have their origin in the European Union.

ALLOY

6063 T-5 / 6060 T-5

LABS



SURFACE FINISHES

Color powder coating in accordance with the QUALICOAT

European certification >60 microns

Available with SEASIDE quality

Wood effect powder coating in accordance with the

QUALIDECO European certification

Anodized in accordance with the QUALANOD European

certification >15 microns Available in 20 and 25 microns

Bicolor treatment possibility.

